

IDENTIFICATION MARK
STAMPED ON TOP OF TRACK
TO SUIT DIAMETER OF ROLLS

NOTE:

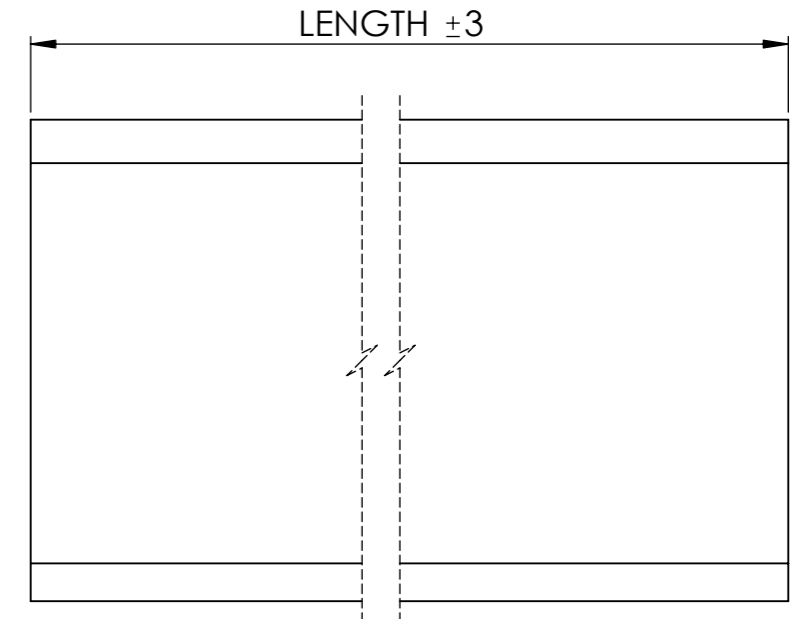
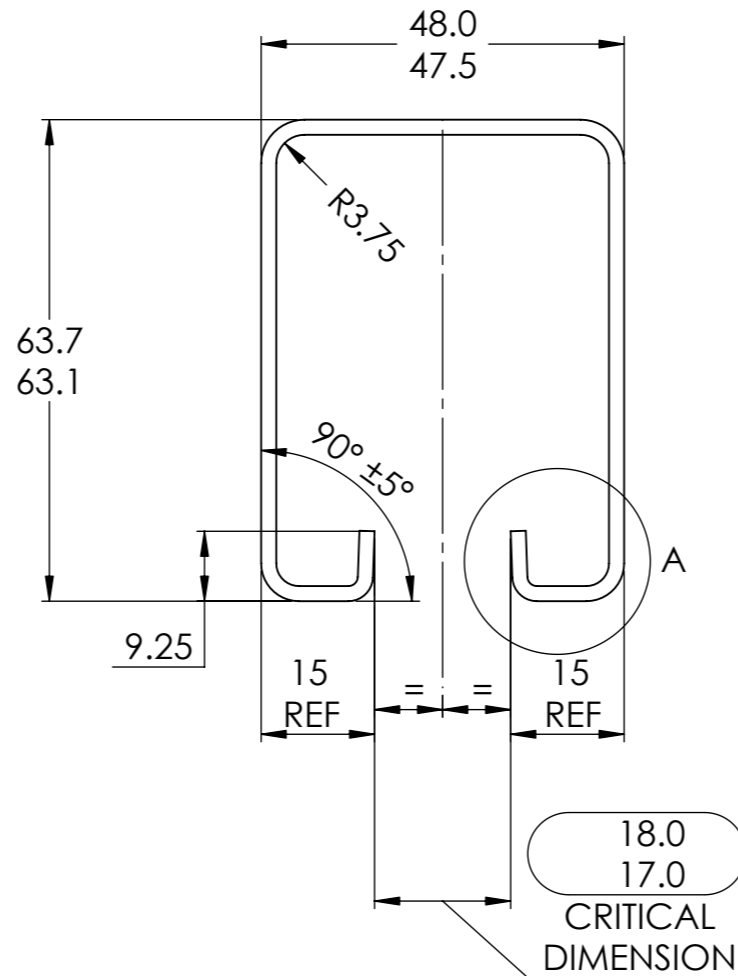
LENGTHS TO BE SUPPLIED STRAIGHT WITH TWIST TOLERANCE OF $\pm 2^\circ$.

TRAILING STRUCK END AND LEADING END $48.0\text{mm} \pm 0.5$.

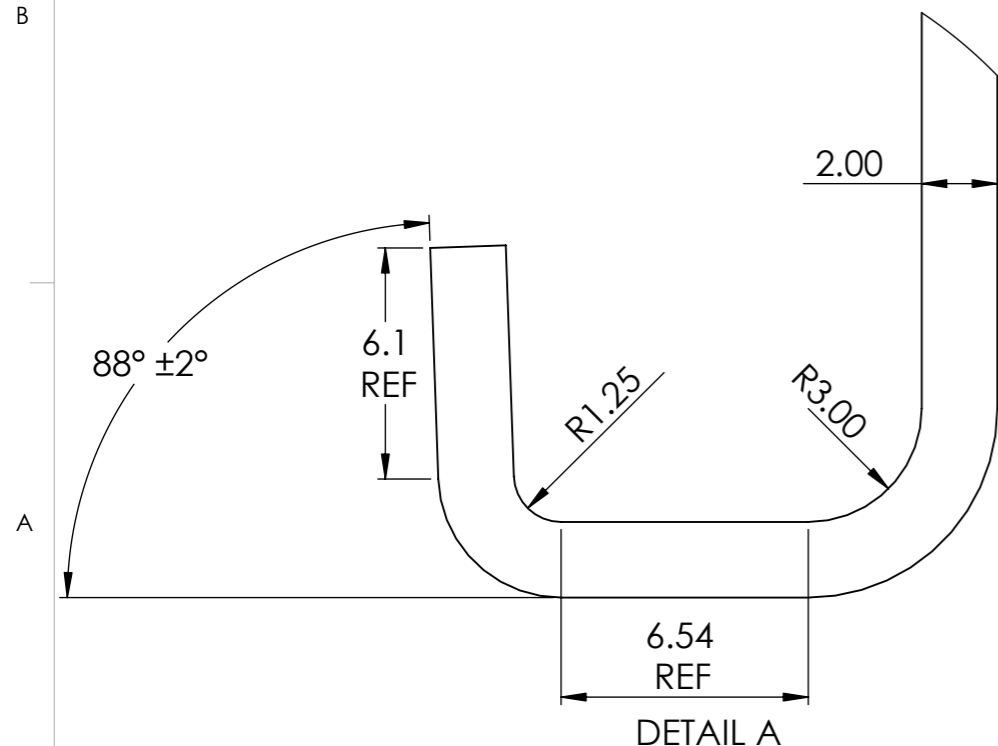
MATERIAL: PRIME BRIGHT SPANGLED GALVANISED MILD STEEL
SLIT COIL $2.0\text{mm} \pm .17$ THICK x $200.0\text{mm} \pm 0.127$ WIDE STRIP
BS EN10142:1990 Fe PO2 G Z 275 N A C.

TO BE FREE FROM WHITE RUST & OTHER DEFECTS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
11	M3200	17/05/94	
12	M3200	31/05/94	
13	M3326	22/06/98	
14	M3483	27/05/04	
15	M3622	17/09/09	B.S.A



PART No.	LENGTH (mm)	TOL.
3-20-18	1800	1.2
3-20-21	2100	1.5
3-20-24	2400	1.6
3-20-30	3000	2.0
3-20-40	4000	2.67
3-20-50	5000	3.33
3-20-60	6000	4.0



COBURN
SLIDING SYSTEMS

HILLALDAM COBURN LTD
UNIT 16, MERTON INDUSTRIAL PARK
LEE ROAD, LONDON
SW19 3HX,
UK

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MATERIAL	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM
SEE NOTE	TOLERANCES: FRACTIONAL \pm ANGULAR: MACH ± 0.5 BEND \pm ZERO PLACE DECIMAL ± 0.2 ONE PLACE DECIMAL ± 0.1 TWO PLACE DECIMAL ± 0.05
FINISH	INTERPRET GEOMETRIC TOLERANCING PER:
SEE NOTE	DO NOT SCALE DRAWING
APPLICATION	

NAME	DATE
BRYAN. S. A	17/09/09
DRAWN	
CHK	
Q.A.	
COMMENTS:	
REMOVE ALL SHARP EDGES	

CAD FILE:		TITLE:	
		STANDARD LENGTH TRACK 3-20	
SIZE	DWG. NO.	REV	
A3	32018 TO 60	15	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1	