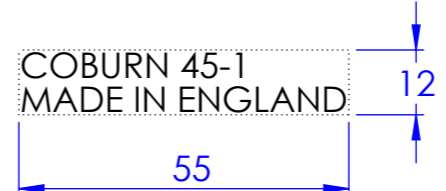
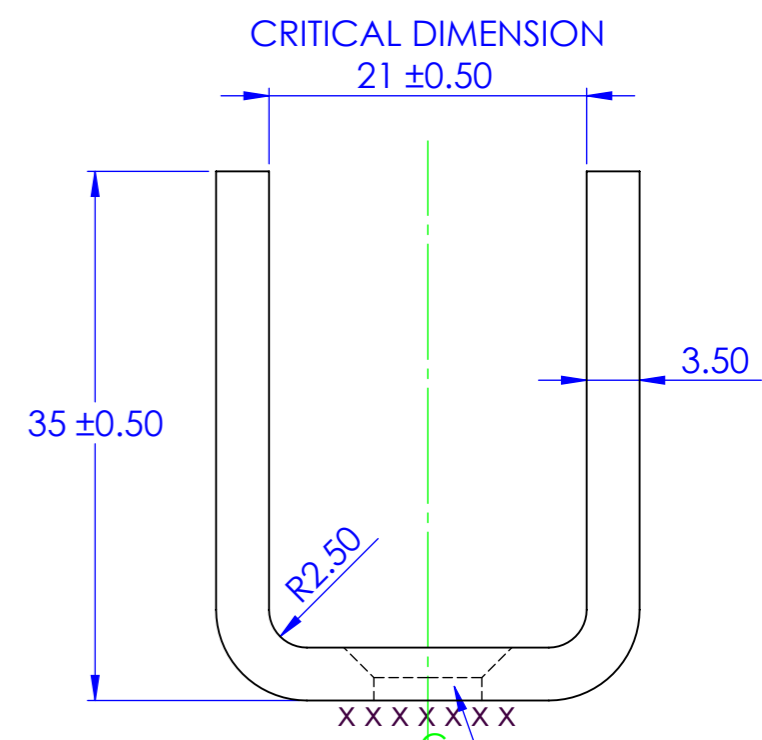


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
10	M3191	22/04/92	
11	M3483	28/05/04	
12	M3638	05/03/10	B.S.A



IDENTIFICATION LOGO TO BE STAMPED ON TOP FACE OF TRACK MARKED XXXXXX, TO SUIT DIAMETER OF ROLLS.



HOLES $\phi 7.14$ THRU ALL CSK $\phi 11.11 @ 90^\circ$

- NOTE:**
- MATERIAL; NORMAL SPANGLLED GALVANISED MILD STEEL STRIP 3.5mm ±0.16 THICK x 87.35mm ±0.127 WIDE, TO BS EN 10143:2006.
 - TO BE FREE FROM WHITE RUST & OTHER DEFECTS.
 - LENGTHS TO SUPPLIED STRAIGHT AND FREE FROM TWIST FLARE TOLERANCE AT ENDS ±0.5mm.

COBURN
SLIDING SYSTEMS

HILLALDAM COBURN LTD
UNIT 16, MERTON INDUSTRIAL PARK
LEE ROAD, LONDON
SW19 3HX,
UK

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MATERIAL	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM	DRAWN	NAME	DATE	CAD FILE: 45 1 18-30/ 408	
	SEE NOTE	CHK	B. S. A	05/03/10		
FINISH	TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±0.5 BEND ± ZERO PLACE DECIMAL ± 0.2 ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.05	Q.A.	COMMENTS:		TITLE: STANDARD LENGTHS 45-1 CHANNEL	
SELF COLOUR	INTERPRET GEOMETRIC TOLERANCING PER:	REMOVE ALL SHARP EDGES		SIZE	DWG. NO. 45118-30	
APPLICATION	DO NOT SCALE DRAWING			REV	12	
				SCALE: NTS	WEIGHT:	SHEET 1 OF 1